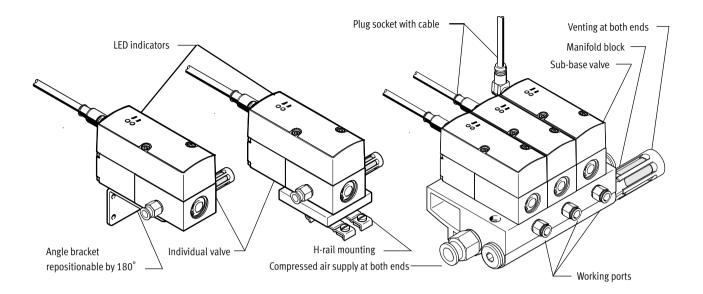
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Feature



Innovative

- Multi-sensor control (cascade control)
- Control characteristic adjustable via FCT
- Temperature compensated
- High dynamic response
- High repetition accuracy

Versatile

- Individual valves (in-line valve)
- Sub-base valves (manifold/flanged valve)
- Actual value input for external sensors
- Limit value freely adjustable
- Possible to control many physical variables
- Setpoint value and actual value individually adjustable via FCT

Reliable

- Integrated pressure sensor with separate output
- Wire break monitoring
- Pressure is maintained if the controller fails

Easy to mount

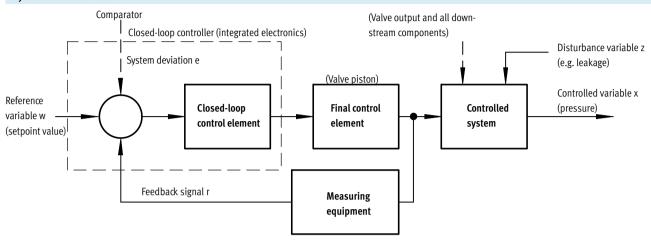
- Manifold block (connection block)
- H-rail mounting
- Individually via mounting bracket
- QS fittings



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Kev features

Layout of a control circuit



Configuration

The figure shows a closed-loop control circuit. The reference variable w (setpoint value, e.g. 5 volts or 8 mA) initially acts on a comparator. The measuring equipment sends the controlled variable x value (actual value, e.g. 3 bar) to the comparator as a feedback signal r. The closed-loop control element detects the system

deviation e and actuates the final control element. The output of the final control element acts on the controlled system. The closed-loop control element thus attempts to compensate for the difference between the reference variable w and the controlled variable x by using the final control element.

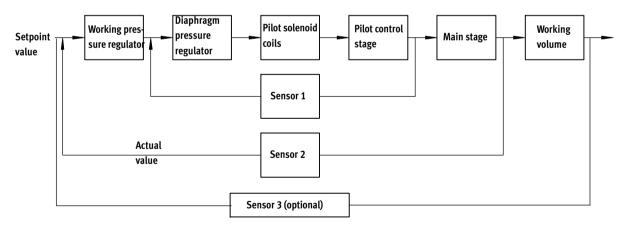
Method of operation

This process runs continuously so changes in the reference variable are always detected. However, a system deviation will also occur if the reference variable is constant but the controlled variable changes. This happens when the flow through the valve changes in response to a switching operation, a cylinder movement or a

change in load. The disturbance variable z will also cause a system deviation. An example of this is when the pressure drops in the air supply. The disturbance variable z acts on the controlled variable x unintentionally. In all cases, the regulator attempts to readjust the controlled variable x to the reference variable w.

3

Multi-sensor control (cascade control) of the VPPX



Cascade control

Unlike conventional direct-acting regulators, with multi-sensor control several control circuits are nested inside each other. The overall controlled

system is divided into smaller subsections that are easier to control for the specific task.

Control precision

Multi-sensor control significantly improves control precision and dynamic response in comparison with single-acting regulators.

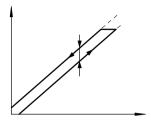


Key features

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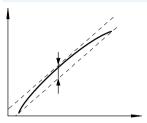
Terms related to the proportional pressure regulator

Hysteresis



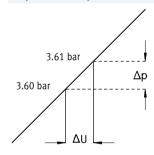
There is always a linear relationship within a certain tolerance between the setpoint value entered and the pressure output. Nevertheless, it makes a difference whether the setpoint value is entered as rising or falling. The difference between the maximum deviations is referred to as hysteresis.

Linearity error



A perfectly linear progression of the control characteristic of the output pressure is theoretical. The maximum percentage deviation from this theoretical control characteristic is referred to as the linearity error. The percentage value refers to the maximum output pressure (full scale).

Response sensitivity



The response sensitivity of the device determines how sensitively one can change, i.e. adjust, a pressure.

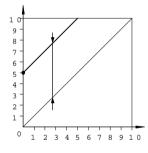
The smallest setpoint value difference that results in a change in the output pressure is referred to as the response sensitivity. In this case, 0.01 bar.

Repetition accuracy (reproducibility)



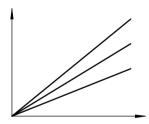
The repetition accuracy is the margin within which the fluid output variables are scattered when the same electrical input signal coming from the same direction is repeatedly adjusted. The repetition accuracy is expressed as a percentage of the maximum fluid output signal.

Zero offset



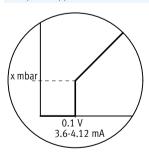
If, for example, a VPPX cannot be vented for safety reasons, the minimum pressure can be increased from the zero point. The smallest setpoint value is then assigned an output pressure of 5 bar, for example, and the largest setpoint value an output pressure of 10 bar. Zero point suppression is automatically switched off if the zero offset is used.

Pressure range adaptation



In the delivery status, 100% setpoint value corresponds to 100% of the fluid output signal. Pressure range adaptation or adjustment enables the fluid output variable to be matched to the setpoint value.

Zero point suppression



In practice there may be residual voltage or residual current at the setpoint input of the VPPX via the setpoint generator.

Zero point suppression is used so the valve is reliably vented at a

Zero point suppression is used so that the valve is reliably vented at a setpoint value of zero.



Proportional pressure regulators VPPXProduct range overview

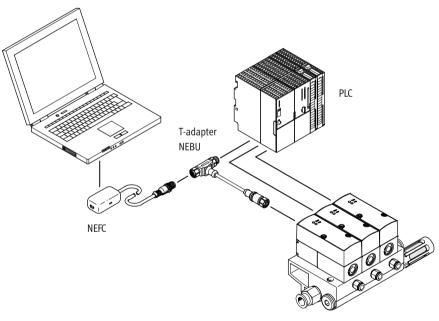
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Function	Version	Design	Pneumatic connection 1, 2, 3	Nominal width for pressur- isation/ exhaust [mm]	Pressure regulation range [bar]	Setpoint value inp Voltage type 0 10 V	→ Page/ Internet						
Pressure	LED operator unit (standard)												
regulators	(sp)	Piloted diaphragm valve	G1/8	6/4.5	0.1 10		•	9					
			Sub-base	6/4.5	0.1 10	•	•						
	• @			8/7	0.1 10								
			G1/4	8/7	0.1 10	•							

Overview of VPPX

Parameterisation of the proportional valve VPPX can be carried out using the Festo Configuration Tool.

The connection between the PC and the proportional valve VPPX takes place via a T-adapter (NEBU-M12G8-K-0.15-NPS-M12W8) and a USB converter (NEFC-M12G5-0.3-U1G5).



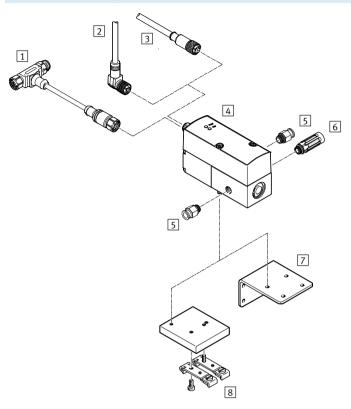
Valve manifold VPPX



Proportional pressure regulators VPPX Peripherals overview

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Individual valve VPPX-6L ..., VPPX-8L ...



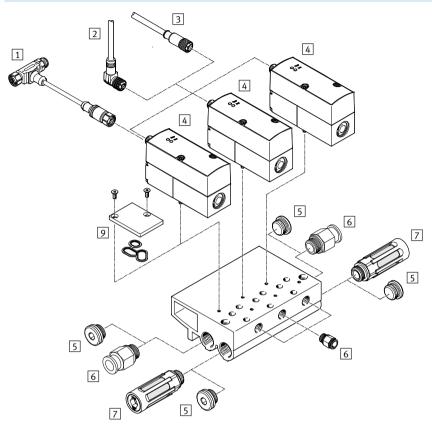
Acce	essories		
		Brief description	→ Page/Internet
1	T-adapter NEBU-M12G8	For adapter NEFC	19
2	Angled plug socket with cable,	-	19
	NEBU-M12W8		
3	Straight plug socket with cable	-	19
	SIM-M12-8GD		
4	Proportional pressure regulator	Operator unit with LED	9
	VPPX		
5	Push-in fitting QS	For connecting compressed air tubing with standard outside diameter	qs
6	Silencers	For fitting in exhaust ports	u
7	Angle bracket VAME-P1-A	For mounting the valve	17
8	H-rail mounting VAME-P1-T	For mounting on an H-rail	18



Proportional pressure regulators VPPXPeripherals overview

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Manifold assembly with VPPX-6F ..., VPPX-8F ...

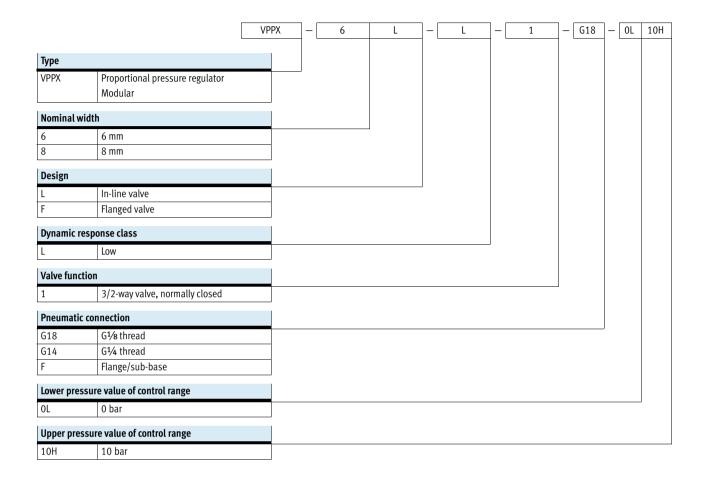


Acce	essories		
		Brief description	→ Page/Internet
1	T-adapter NEBU-M12G8	For adapter NEFC	19
2	Angled plug socket with cable	-	19
	NEBU-M12W8		
3	Straight plug socket with cable	-	19
	SIM-M12-8GD		
4	Proportional pressure regulator	Operator unit with LED	9
	VPPX		
5	Blanking plug B	-	b
6	Push-in fitting QS	For connecting compressed air tubing with standard outside diameter	qs
7	Silencers	For fitting in exhaust ports	u
8	Manifold block VABM	-	15
9	Blanking plate VABB-P1	For vacant position; seal and countersunk screws included in the scope of delivery	16



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Type codes





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Technical data

Flow rate
1,400 ... 2,750 l/min

Voltage 21.6 ... 26.4 V DC

Pressure regulation range 0.02 ... 10 bar

Variants

 Analogue setpoint signal adjustable via FCT 0 ... 10 V, 0 ... 20 mA, 4 ... 20 mA

- External sensor input
- Actual value output adjustable via FCT 0 ... 10 V, 0 ... 20 mA,
 4 ... 20 mA
- Programming interface



General technical data									
Port			G1/8	G1/4	Sub-base	Sub-base			
Valve function			3-way proportional pressure regulator						
Design			Piloted diapl	hragm regulator					
Sealing principle			Soft						
Actuation type			Electric						
Type of control			Piloted						
Reset method			Mechanical spring						
Type of mounting			Via through-hole, via accessories						
Mounting position			Any						
Nominal width	Pressurisation	[mm]	6	8	6	8			
	Exhaust	[mm]	4.5	7	4.5	7			
Standard nominal flow rate		[l/min]	→ Graphs						
Product weight		[g]	400	560	400	560			

Electrical data								
Туре			VPPX-6 VPPX-8					
Electrical connection			Plug, round design, 8-pin, M12					
Operating voltage range		[V DC]	24 ± 10% = 21.6 26.4					
Residual ripple		[%]	10					
Duty cycle		[%]	100					
Max. electrical power consumption		[W]	7	7				
Setpoint input signal	Voltage	[V DC]	0 10					
	Current	[mA]	0 20, 4 20					
Protection against short circuit			For all electrical connections					
Protection against polarity reversal			For all electrical connections					
Protection class			IP65					
CE marking			To EU EMC Directive (see declaration of conformity) ¹⁾					
Certification			RCM trademark					

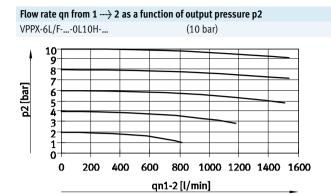


Output pressure remains unregulated if the power supply cable is interrupted.



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Technical data

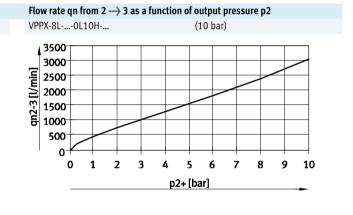


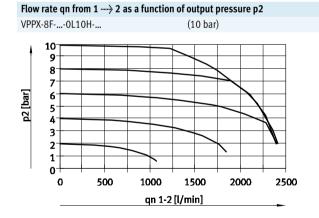
Flow rate qn from 2 --- 3 as a function of output pressure p2 VPPX-6L/F-...-0L10H-... (10 bar) 1200 1000 qn2-3 [l/min] 800 600 400 200 0 0 3 5 8 9 10

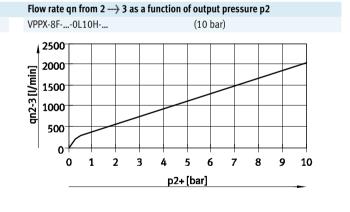
p2 [bar]

VPPX-8L-..-0L10H-... (10 bar) 10 9 8 7 6 5 4 3 2 1 0 0 500 1000 1500 2000 2500 3000 3500 qn 1-2 [l/min]

Flow rate qn from 1 --- 2 as a function of output pressure p2









Proportional pressure regulators VPPX Technical data

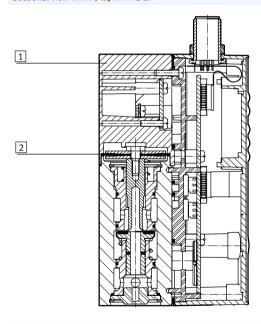
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Operating and environmental conditions		
Pressure regulation range	[bar]	0.1 10
Operating medium		Compressed air to ISO 8573-1:2010 [7:4:4]
		Inert gases
Note on operating/pilot medium		Lubricated operation not possible
Supply pressure 1 ²⁾	[bar]	0 11
Max. pressure hysteresis	[mbar]	50
FS (full scale) linearity error	[%]	± 0.5
FS (full scale) repetition accuracy	[%]	0.5
Temperature coefficient	[%/K]	0.04
Ambient temperature, operator unit LED (standard)	[°C]	0 60
Ambient temperature, operator unit with LCD	[°C]	0 50
Temperature of medium	[°C]	10 50
Note on materials		RoHS-compliant
Corrosion resistance class	[CRC]	2 ¹⁾

Components subject to moderate corrosion stress. Externally visible parts with primarily decorative surface requirements which are in direct contact with the surrounding industrial environment or media such as the contact with the surrounding industrial environment or media such as the contact with the surrounding industrial environment or media such as the contact with the surrounding industrial environment or media such as the contact with the surrounding industrial environment or media such as the contact with the surrounding industrial environment or media such as the contact with the surrounding industrial environment or media such as the contact with the surrounding industrial environment or media such as the contact with the surrounding industrial environment or media such as the contact with the surrounding industrial environment or media such as the contact with the surrounding industrial environment or media such as the contact with the surrounding industrial environment or media such as the contact with the surrounding industrial environment or media such as the contact with the surrounding industrial environment or media such as the contact with the surrounding industrial environment or media such as the contact with the surrounding industrial environment or media such as the contact with the contact with the surrounding industrial environment or media such as the contact with thecoolants or lubricating agents.

Materials

Sectional view VPPX-6 ..., VPPX-8 ...



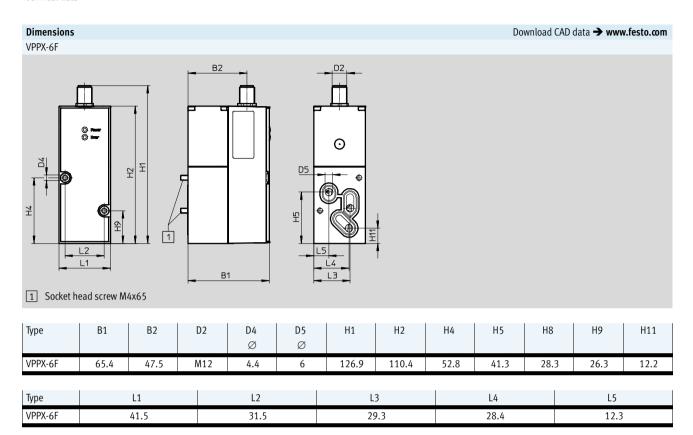
1	Housing	Wrought aluminium alloy
2	Diaphragm	Nitrile rubber

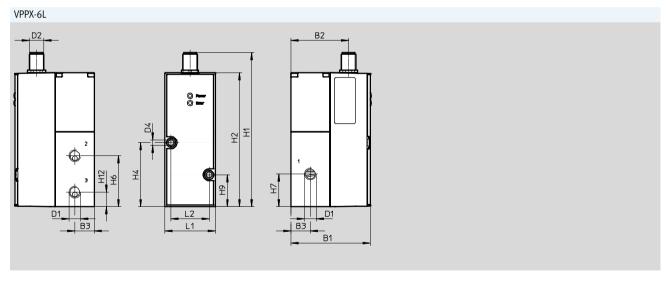
²⁾ Supply pressure 1 should always be 1 bar greater than the maximum regulated output pressure.



Proportional pressure regulators VPPXTechnical data

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Н9 H12 Туре В1 В2 В3 D1 D2 D4 Н1 H2 Н4 Н6 Н7 L1 L2 Ø VPPX-6L 65.5 47.5 16 G1/8 M12 4.4 126.9 110.4 52.8 42 27 26.3 12 41.5 31.5

M12 - Pin allocation

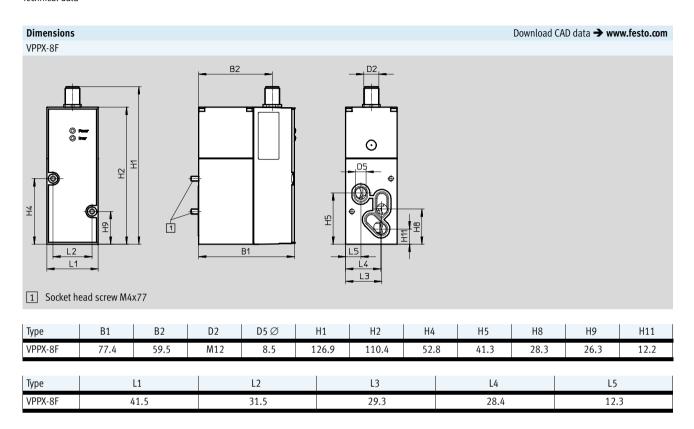


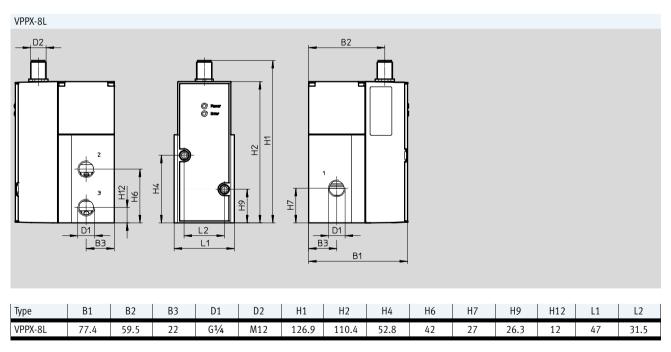
- Do not connect Tx_PC
- 2 24 V DC supply voltage
- Analogue input W-
- Analogue input W+
- Do not connect Rx_PC
- Analogue output X
- 0 V DC or GND
- Input for ext. sensor signal +



Proportional pressure regulators VPPXTechnical data

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Proportional pressure regulators VPPX Technical data

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Ordering data				
Proportional pressure regulators VPPX	Pneumatic connection 1, 2, 3	Pressure regulation range [bar]	Part No.	Туре
Voltage type 0 10 V				
	G1/8	0.1 10	570967	VPPX-6L-L-1-G18-0L10H
a o	G1/4		570969	VPPX-8L-L-1-G14-0L10H
	Sub-base		570968	VPPX-6F-L-1-F-0L10H
• 0			570970	VPPX-8F-L-1-F-0L10H

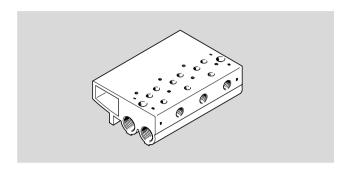


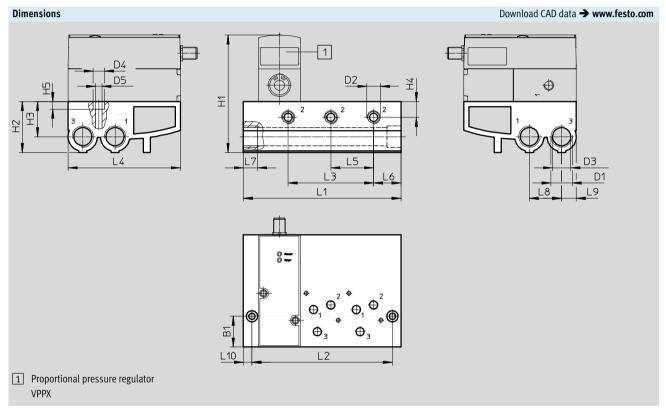
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Accessories

Manifold block VABM-P1 Material:

Wrought aluminium alloy





Dimensions a	Dimensions and ordering data													
Valve	L1	L2	L3	L4	L5	L6	L7	L8	L9	L10				
positions														
2	113	96	42	110.4	42	27	14	31.7	14.4	8.5				
3	155	138	84	110.4	42	27	14	31.7	14.4	8.5				
,	197	180	126	110.4	42	27	14	31.7	14.4	8.5				

Dimensions a	Dimensions and ordering data														
Valve	B1	D1	D2	D3	D4	D5	H1	H2	Н3	H4	H5	Part No. Typ	e		
positions				- ø -	٠ø٠	٠ø٠									
2	30.2	G1/2	G1/4	17.8	11	6.2	116	50	34.5	15.5	7.5	542252 V	ABM-P1-SF-G18-2-P3		
3	30.2	G1/2	G1/4	17.8	11	6.2	116	50	34.5	15.5	7.5	542253 V	ABM-P1-SF-G18-3-P3		
4	30.2	G1/2	G1/4	17.8	11	6.2	116	50	34.5	15.5	7.5	542254 V	ABM-P1-SF-G18-4-P3		



Only flanged valves VPPX-6F- \dots and VPPX-8F- \dots may be used in combination with the manifold block VABM-P1- \dots



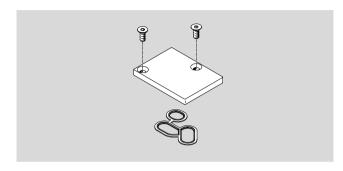
Proportional pressure regulators VPPXAccessories

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Blanking plate VABB-P1

Material:

Wrought aluminium alloy, NBR, steel





Dimensions and ordering data												
B1	H1	H2	H3	L1	L2	Part No.	Туре					
5	56	26.5	5.2	41.5	31.5	558350	VABB-P1					

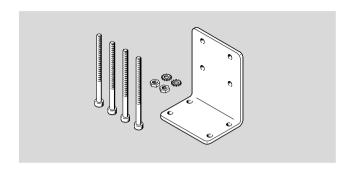


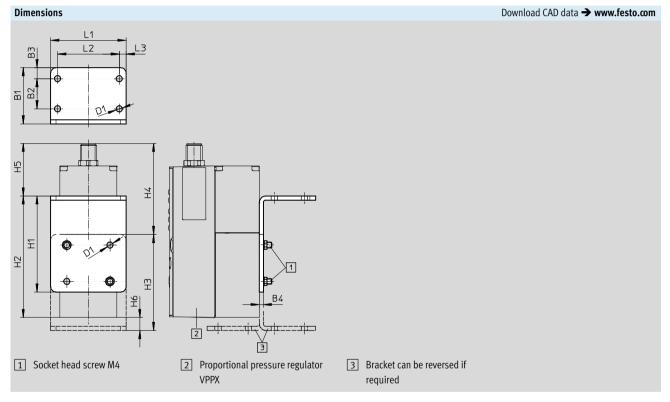
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Accessories

Angle bracket VAME-P1-A

Material: Wrought aluminium alloy, steel





Dimens	Dimensions and ordering data														
B1	B2	В3	B4	D1	H1	H2	Н3	H4	H5	Н6	L1	L2	L3	Part No.	Туре
				-ø-											
41	22	8	3	4.5	70	88.6	70	66.4	38.3	9.5	55	45	5	542251	VAME-P1-A



Only in-line valves VPPX-6L- ... and VPPX-8L- ... may be used in combination with the angle bracket VAME-P1- A.



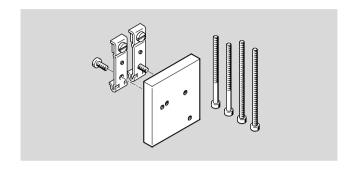
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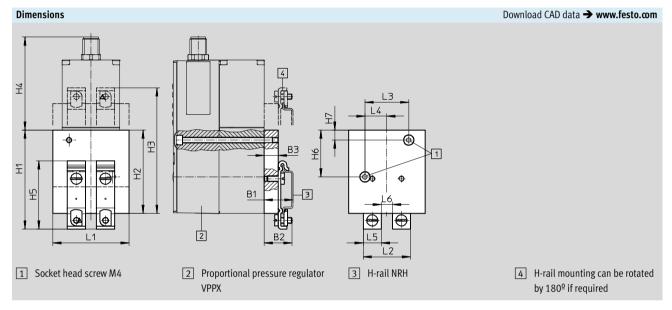
Accessories

H-rail mounting VAME-P1-T

Material:

Wrought aluminium alloy, steel





Dimensions and ordering data																	
B1	B2	В3	H1	H2	Н3	H4	H5	Н6	H7	L1	L2	L3	L4	L5	L6	Part No.	Туре
20.7	20	10	71.2	60	90.3	66.9	49.1	33.7	7.2	55	34	31.5	15.8	13	8	542255	VAME-P1-T



Only in-line valves VPPX-6L- \dots and VPPX-8L- \dots may be used in combination with the H-rail VAME-P1- T.

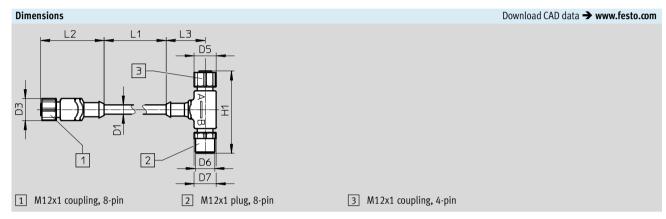


Proportional pressure regulators VPPXAccessories

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T-adapter NEBU-M12G8-K-0.15-NPS-...





Dimensions and ordering data												
D1	D3	D5	D6	D7	H1	L1	L2	L3	Part No.	Туре		
- Ø -	- ø -	- Ø -		- Ø -								
6.2	14.5	14.5	M12x1	14.5	54	150	41.7	11.1	570971	NEBU-M12G8-K-0.15-NPS-M12W8		

Ordering data				
	Description		Part no.	Туре
Connecting cable				Technical data → Internet: connecting cable
	Straight socket, 8-pin, M12	2 m	525616	SIM-M12-8GD-2-PU
		5 m	525618	SIM-M12-8GD-5-PU
		10 m	570008	SIM-M12-8GD-10-PU
	Angled socket, 8-pin, M12	2 m	542256	NEBU-M12W8-K-2-N-LE8
		5 m	542257	NEBU-M12W8-K-5-N-LE8
&		10 m	570007	NEBU-M12W8-K-10-N-LE8
		·		
Setpoint module				Technical data → Internet: mpz
	Setpoint module for generating 6 + 1 anal	546224	MPZ-1-24DC-SGH-6-SW5	